

Dimensions Holding Power Model Mass KYA- 8A 200N (20kgf) or over 80 (3.14 20 (0.78 3.5kg/ 7.7 lb 350N (35kgf) or over 125 (4.92 125 (4.92 125 (4,92 30 (1,18 14kg/30.8 lb KYA-18A 550N (55kgf) or over 180 ( 180 (7.0 38( 41kg/90,3 lb

## [Application]

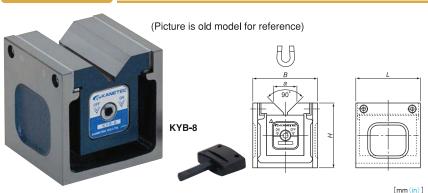
Holding tools for marking and lightduty machining. Holding tools for electric discharge machining.

Holding tools for three-dimensional measuring instruments and various measuring systems.

## [Features]

- ●Workpieces can be held on three faces of top (V face) and both side faces.
- ●T-handle ON/OFF switch comes attached, but can be removed.
- They are of dripproof and oilproof construction.
- An M8 tapped hole is provided on the top for lifting (KYA-18 only).
- Super high accuracy finish is also available. Please contact us.

# **SQUARE TYPE BLOCK**



Model	Holding Power	Dimensions				Mass
		В	Н	L	а	IVIASS
KYB- 8A	180N (18kgf) or over	80 (3.14)	80 (3.14)	80 (3.14)	30 (1.18)	2.5kg/ 5.5 lb
KYB-13A	400N (40kgf) or over	125 (4.92)	125 (4.92)	125 (4.92)	40 (1.57)	8kg/17.6 lb
KYB-18A	600N (60kgf) or over	180 (7.08)	180 (7.08)	180 (7.08)	50 (1.96)	16.5kg/36.3 lb
W The helding no	was applied to the V food and			-n none E1		

% The holding power applies to the V-face and  $\phi$  20 round bar. %For accuracy, see the table on page 51.

## [Application]

Holding tools for marking and lightduty machining. Holding tools for electric discharge machining.

Holding tools for three-dimensional measuring instruments and various measuring systems.

#### [Features]

- •Workpieces can be held on one face of top (V face).
- ●T-handle ON/OFF switch comes attached, but can be removed.
- They are of dripproof and oilproof construction.
- Super high accuracy finish is also available. Please contact us.

#### **MAGNETIC V-HOLDER** Model KVA



## [Application]

Holding tools for round bar marking, drilling, tapping and grinding of irregular-shaped workpieces.

Holding tools for electric discharge machining

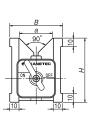
Holding tools for three-dimensional measuring instruments and various measuring systems.

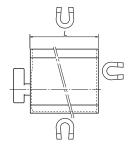
## [Features]

- ●Workpieces can be held on the top face (V face), bottom face, and rear
- T-handle ON/OFF switch comes attached, but can be removed.
- They are of dripproof and oilproof construction.
- Super high accuracy finish is also available. Please contact us.

						[mm (in) ]
Model	Holding Power	Dimensions				Mass
	Holding Fower	В	Н	L	а	IVIASS
KVA-1A	300N (30kgf) or over	60 (2.36)	73 (2.87)	80 (3.14)	38 (1.49)	2kg/4.4 lb
KVA-2A	450N (45kgf) or over			125 (4.92)		3kg/6.6 lb
KVA-3A	700N (70kgf) or over			180 (7.08)		4.5kg/10 lb

# The holding power applies to the V-face and  $\phi$  20 round bar. #For accuracy, see the table on page 51.





■The dimensional accuracy of KYA, KYB and KVA is based on Kanetec's in-house standard. When you need higher accuracy, please contact us.