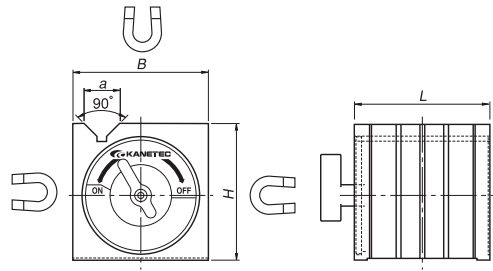


**Model KYA SQUARE TYPE BLOCK**



KYA-8A



**[Application]**

Holding tools for marking and light duty machining.  
Holding tools for electric discharge machining.

Holding tools for three-dimensional measuring instruments and various measuring systems.

**[Features]**

- Workpieces can be held on three faces of top (V face) and both side faces.
- T-handle ON/OFF switch comes attached, but can be removed.
- They are of dripproof and oilproof construction.
- An M8 tapped hole is provided on the top for lifting (KYA-18 only).
- Super high accuracy finish is also available. Please contact us.

Model	Holding Power	Dimensions				Mass
		B	H	L	a	
KYA- 8A	200N (20kgf) or over	80 (3.14)	80 (3.14)	80 (3.14)	20 (0.78)	3.5kg/ 7.7 lb
KYA-13A	350N (35kgf) or over	125 (4.92)	125 (4.92)	125 (4.92)	30 (1.18)	14kg/30.8 lb
KYA-18A	550N (55kgf) or over	180 (7.08)	180 (7.08)	180 (7.08)	38 (1.49)	41kg/90.3 lb

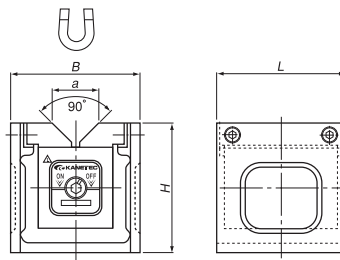
※ The holding power applies to the V-face and φ 20 round bar. ※For accuracy, see the table on page 51.

**Model KYB SQUARE TYPE BLOCK**



(Picture is old model for reference)

KYB-8



**[Application]**

Holding tools for marking and light duty machining.  
Holding tools for electric discharge machining.

Holding tools for three-dimensional measuring instruments and various measuring systems.

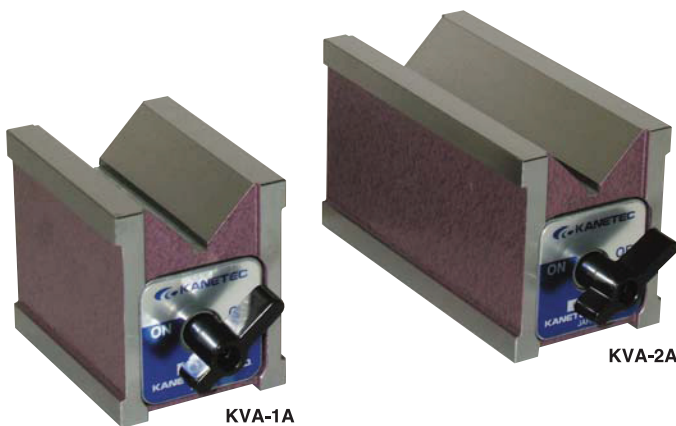
**[Features]**

- Workpieces can be held on one face of top (V face).
- T-handle ON/OFF switch comes attached, but can be removed.
- They are of dripproof and oilproof construction.
- Super high accuracy finish is also available. Please contact us.

Model	Holding Power	Dimensions				Mass
		B	H	L	a	
KYB- 8A	180N (18kgf) or over	80 (3.14)	80 (3.14)	80 (3.14)	30 (1.18)	2.5kg/ 5.5 lb
KYB-13A	400N (40kgf) or over	125 (4.92)	125 (4.92)	125 (4.92)	40 (1.57)	8kg/17.6 lb
KYB-18A	600N (60kgf) or over	180 (7.08)	180 (7.08)	180 (7.08)	50 (1.96)	16.5kg/36.3 lb

※ The holding power applies to the V-face and φ 20 round bar. ※For accuracy, see the table on page 51.

**Model KVA MAGNETIC V-HOLDER**



KVA-1A

KVA-2A

**[Application]**

Holding tools for round bar marking, drilling, tapping and grinding of irregular-shaped workpieces.

Holding tools for electric discharge machining.

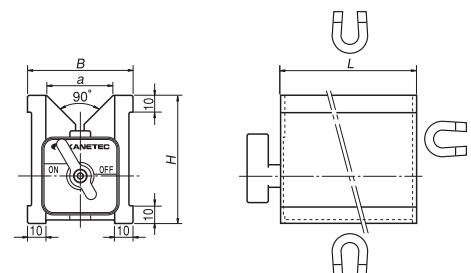
Holding tools for three-dimensional measuring instruments and various measuring systems.

**[Features]**

- Workpieces can be held on the top face (V face), bottom face, and rear face.
- T-handle ON/OFF switch comes attached, but can be removed.
- They are of dripproof and oilproof construction.
- Super high accuracy finish is also available. Please contact us.

Model	Holding Power	Dimensions				Mass
		B	H	L	a	
KVA-1A	300N (30kgf) or over	60 (2.36)	73 (2.87)	80 (3.14)	38 (1.49)	2kg/4.4 lb
KVA-2A	450N (45kgf) or over			125 (4.92)		3kg/6.6 lb
KVA-3A	700N (70kgf) or over			180 (7.08)		4.5kg/10 lb

※ The holding power applies to the V-face and φ 20 round bar. ※For accuracy, see the table on page 51.



■The dimensional accuracy of KYA, KYB and KVA is based on Kanetec's in-house standard. When you need higher accuracy, please contact us.

ELECTROMAGNETIC CHUCKS  
CHUCK CONTROLLERS  
PERMANENT MAGNETIC CHUCKS  
PERMANENT ELECTROMAGNETIC CHUCKS  
BLOCKS FOR MC  
VACUUM CHUCKS  
PROMELTA SYSTEM  
SINE BAR CHUCKS  
INJECTION MOLDING MACHINE MOLD FIXTURE  
WORKING TOOLS  
MAGNETIC BLOCKS  
MEASURING TOOLS